

Work Order ID 75122

October-17-11 2:43:09 PM

75122

Page 1

Item ID: D350-636-218

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube RH, Deluxe

Stop ***NS2***

Start Date: 10/17/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/21/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-636

1

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-218 CHG002

Sulco 127

Hofers ML5 11-10-27

110

Assemble as per dwg

0.00

110

HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-018 as per IIN-D350-636

11/10/20

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

Sulco 127

EO

Work Order ID 75122***75122***

Page 2

Item ID: D350-636-218

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Deluxe

Start Date: 10/17/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/21/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

150

0.00

150

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-218

Location: _____

PPP rev: _____



160

QC21- Final Inspection - Work Order Release

0.00

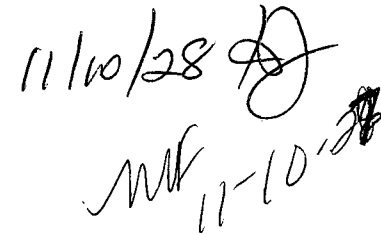
160

QC

Memo

0.00

Quality Control



Picklist Print

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Page 1
1

Work Order ID: 75122

Parent Item: D350-636-218

Parent Item Name: Skidtube RH, Deluxe

Start Date: 10/17/11

Required Date: 10/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
DD verf:EC

IPP Rev:B 11.04.14 ecn11-553

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-018		Manufactured	No			110	Each	0.0000	1	1	74624	11/10/27	
Skidtube w/ Training Wearplates, RH													
D350-636-101		Manufactured	No			110	Each	15.0000	1	1			
Toe Step, LH/RH													

Location

Loc Qty

Loc Code

FG021

3

67316

1

68368

1

71347

1

ST465

12

71606

12

D350-636-105A

Manufactured

No

110

Each

7.0000

1

1

Wedge Installation

Location

Loc Qty

Loc Code

FG021

7

67317

4

71604

3

D350-636-109

Manufactured

No

110

Each

4.0000

1

1

Tow Ring Installation

Location

Loc Qty

Loc Code

FG022

4

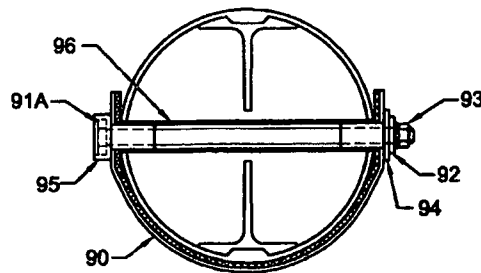
74102

4

BR 11-10-26.

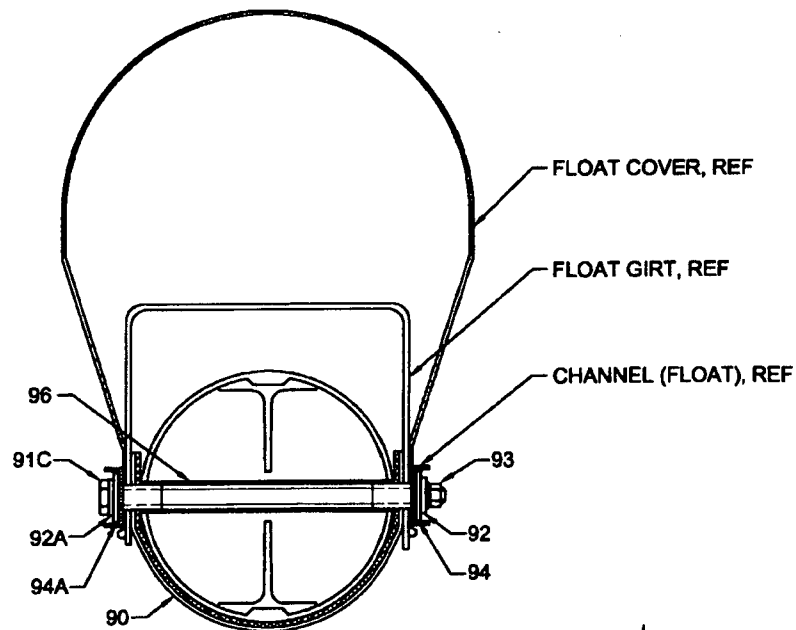
BR 11/10/21

BR 11-10-26.



WITHOUT APICAL TRI BAG FLOATS

OR



WITH APICAL TRI BAG FLOATS

w/075122

SECTION U-U

D350-636-017/-018/-217/-218 SKIDTUBES
1 PL

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Revision: I
Date: 10.10.25

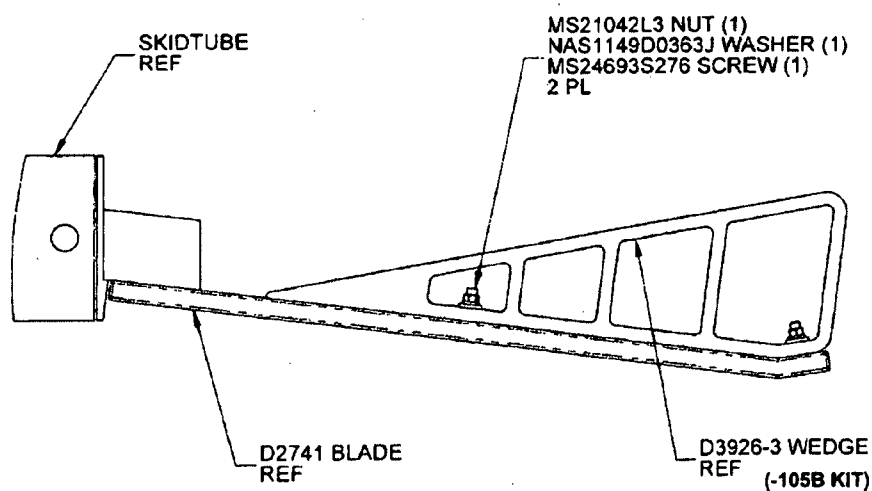
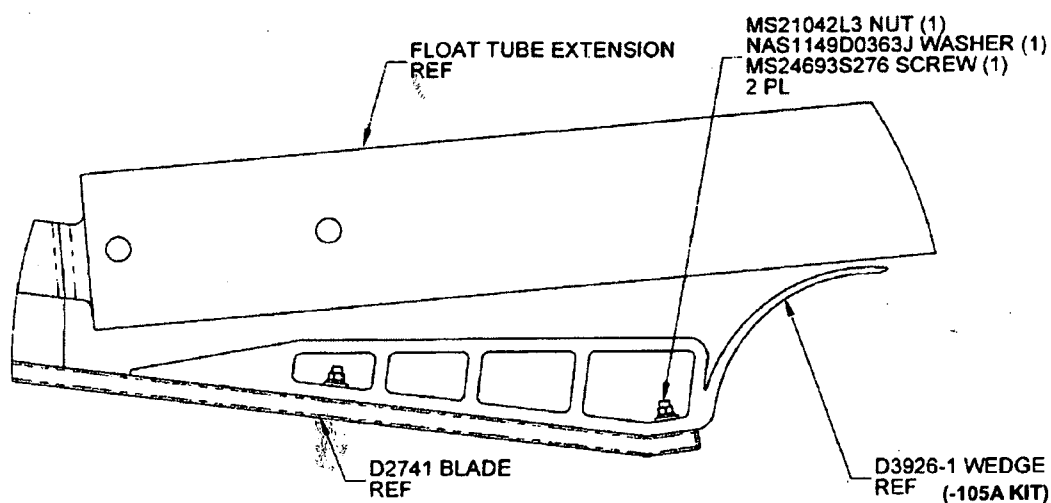
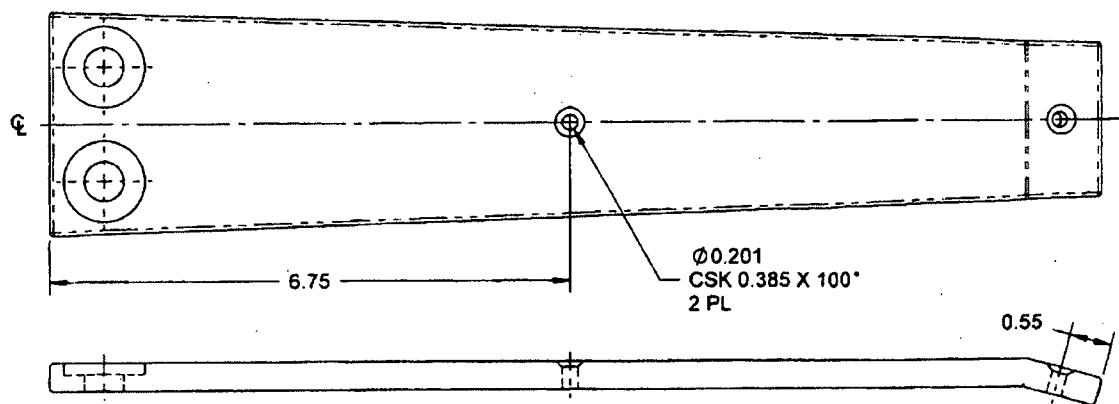


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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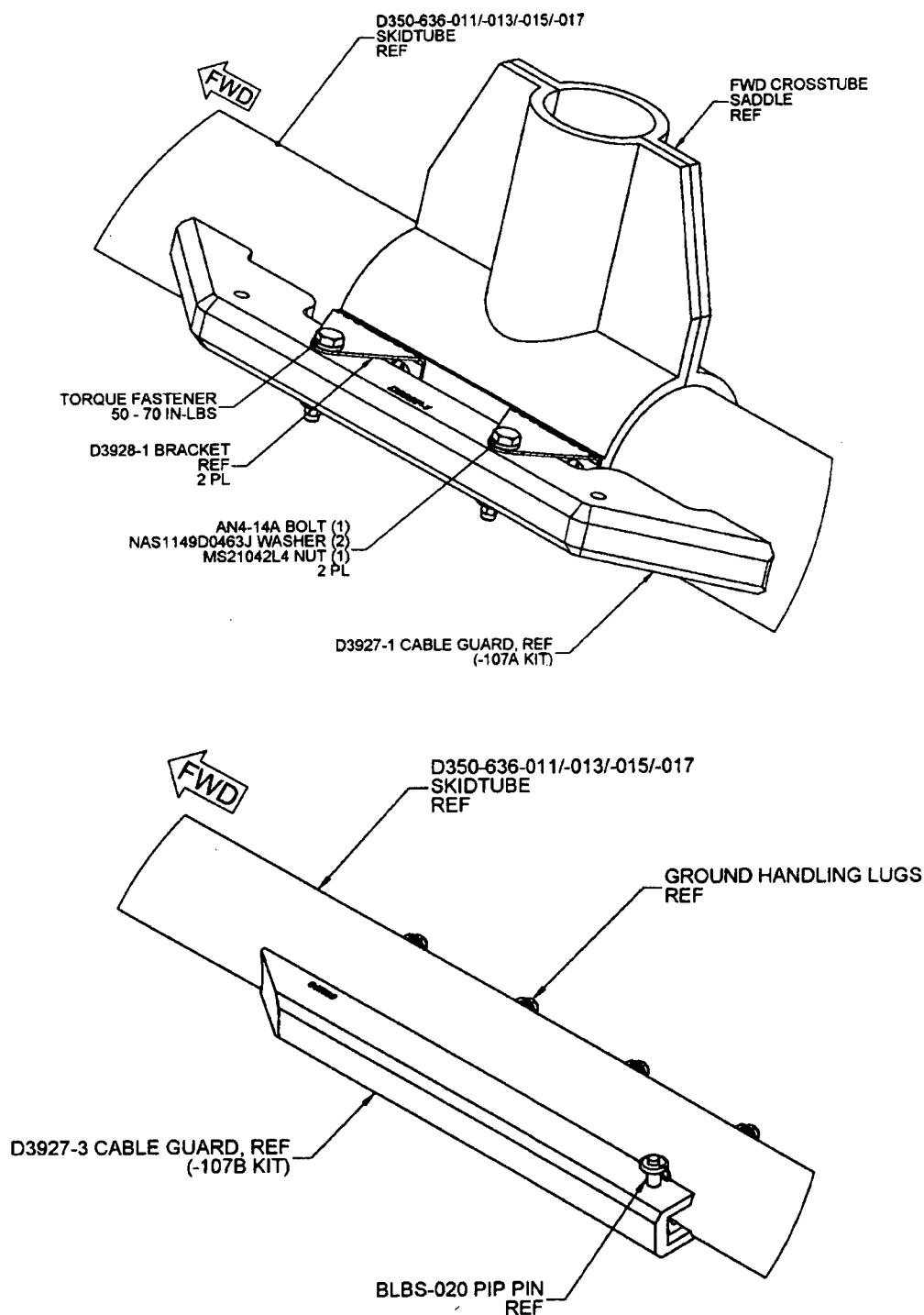


Figure 5: D350-636-107A/-107B CABLE GUARD KIT INSTALLATION

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